

TECHNICAL DATA SHEET



PRODUCT INFORMATION

PRODUCT NAME VASOIL CUTTING OIL

DESCRIPTION **VASOIL CUTTING OIL**, is a high quality, water soluble cutting oil emulsion, produced by base oils of an exceptional quality level, and enrich with additives which protect from rust, corrosion and bacterium development. Its outstanding formulation provides excellent lubrication properties and effective cooling.

Recommended ratio 2% - 5%.

1. Efficient lubrication properties
2. Effective cooling properties
3. Outstanding protection from rust and corrosion
4. Increased tool life
5. Non-staining
6. Effectiveness in a wide variety of machining operations

PRODUCT USE

VASOIL CUTTING OIL is recommended for use on both ferrous and non-ferrous metals in a wide variety of operations including grinding, milling, turning and drilling. It's the ideal solution in application, which requires a combination of lubrication cooling and rust protection properties.

SPECIFICATIONS

- VV-C-846

CHARACTERISTICS (TYPICAL PROPERTIES)

<u>VASOIL</u> <u>BRAND</u>	ISO	Mass	Flash	Pour	Kinematic	Viscosity	PH	PH
	Viscosity	Density	point	point				
	Grade	@ 15 C	ASTM	D93	Emulsion			
		Kg / It	C	C	40 C	100 C		
CUTTING OIL		0,883	194	-6	58	7.7	8,5	9,5